

Cleaning instructions for Interior use laminates

The attached cleaning Recommendation's apply for all HPL types used in interior area only , i.e. Laminates that comply with the following EN standards:

- EN 438.3
- EN 438.4

The attached instructions is a general information and any misuse might effect the surface quality and performance of the laminate .

Stain Origin	Surface Cleaning Recommendation's
Food liquid stuff including: Fruit Juice, Alcoholic Liquor, Wine, Milk, Tea, Coffee, Fruit Jam, Chocolate Syrup, Maple Syrup, Soya Sauce, Liquid Soap	Wipe ⁽³⁾ with damped cloth ⁽¹⁾ and dry with dry cloth
Animal stuff including: Animal Fat, Dry Blood, Eggs	Wipe with damped cloth and dry with dry cloth
Liquid fat including: Cooking oil, Olive oil, Grease, Hydraulic oil, Engine oil, Castor oil	Wash with hot water and household soap, wipe with damped cloth and dry with dry cloth
Cosmetic stuff including: Hair Spray, foundation and greasy face powder, Nail Polish	Clean the stain with alcohol ⁽²⁾ soaked cloth. Raines with cold water, Wipe with damped cloth and dry with dry cloth
Adhesives stuff including: Vegetal Adhesive, Vinyl Adhesive, Contact Adhesive, PU Adhesive, Neoprene Adhesive, Acrylic Adhesive, White PVAc Adhesive, Silicone Adhesive	Clean the stain with alcohol soaked cloth. Raines with cold water, Wipe with damped cloth and dry with dry cloth
Paints stuff including: Acrylic markers, Ink, Colour paints, Markers, Synthetic oil paints, Spray paints, Graffiti paints	Clean the stain with Thinner soaked cloth. Raines with hot water and household soap. Wipe with damped cloth and dry with dry cloth

Remarks :

- (1) Use a household cloth or a cotton cloth . No abrasives allowed
- (2) Types of alcohol allowed to be used : White Acetone , Medical Alcohol , Methanol . Ethanol , MEK , Thinner , TCE .
- (3) When handling solvent , it is recommended to use protective gloves and googles

Calcium Marks cleaning instructions

Hard water stains could appear as a white , hazy spots on laminates surfaces.

This is due to a build-up of alkaline and other minerals in the water that accumulate during time on the laminates.

In case its a real calcium marks, it can be cleaned / removed by 2 systems:

System 1:

1) prepare a 50% vinegar solution (500 gr of food grade vinegar + 500 gr of tap water)

1.1) Spray the surface with the vinegar solution and let it seat for 2-3 minutes followed by cleaning with a wet towel

1.2) Saturate a towel with vinegar solution and put the saturated towel on the surface for 2-3 minutes followed by cleaning with a wet towel.

System 2:

2) Prepare a solution of Citric salt (Citric Acid Spice) - 1 teaspoon in 1 cup of warm water.

2.1) Spray the surface with the Citric Salt solution and let it seat for 2-3 minutes followed by cleaning with a wet towel

2.2) Saturate a towel with the Citric Salt solution and put the saturated towel on the surface for 2-3 minutes followed by cleaning with a wet towel